CENTRE FOR PROCESS ANALYTICS AND CONTROL TECHNOLOGIES

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SERGEY MOZHAROV TRAVELS TO THE UNIVERSITY OF HULL & THE UNIVERSITY OF WASHINGTON

In March 2010 Sergey Mozharov, a final year PhD student at CPACT Strathclyde, completed a series of research visits to England and USA, and would like to share his impression and the main results of his trips. Sergey's research project is centred on the development of photonics systems to advance real-time monitoring of chemical processes by Raman spectroscopy. His current activities involve the design, construction and application of compact and efficient Raman analysers for micro-reactors. As it became a new research direction at the Department, it was appropriate for Sergey to search for opportunities to engage into collaboration with the leading professionals in the fields of microfluidics and photonics to continue exploring the potential and limitations of Raman spectrometry for micro-reactor technology.



His first destination was Paul Watts' laboratory at the <u>University of Hull</u> where he spent 5 weeks. Being a CPACT member, Paul has been leading outstanding research in micro-reactor chemistry for many years. Collaboration with his group was a natural step in Sergey's research and a bilaterally beneficial endeavour. The main result of that 5-week project was development of a novel method to optimise the flow rate of a chemical reaction and study its

kinetics in a micro-reactor. It is based on flow rate manipulation and real-time non-invasive measurements by Raman spectroscopy. The new method allows the study of chemical reactions with significantly reduced consumption of chemicals and more efficient use of equipment, demonstrating an opportunity for greener and faster process development.



Sergey with Paul Watts and his team at Hull

Sergey is pleased with the results, and notes that it would not be possible to succeed within such a short period of time without the coordinated work of all people involved, including David Littlejohn, Alison Nordon and John Girkin from the University of Strathclyde, Charlotte Wiles and Paul Watts from the University of Hull, and Paul Dallin from Clairet Scientific who kindly agreed to provide the latest Raman spectrometer for the period of study.

The work completed in Hull revealed a number of technical challenges that must be addressed in order to enhance the potential and applicability of the developed optimisation method. The facilities and experience of our colleagues in <u>The University of Washington</u> (Seattle, USA), made it possible to undertake the next step of his research in their laboratory. Brian Marquardt, head of the Applied Optical Sensing



Alison Nordon and Sergey preparing their Raman probe for the new work (Seattle).

Laboratory in Seattle, is a leading world expert in the development and applications of optical sensing technologies to a wide range of analytical problems that challenge the industrial world. His laboratory is very well equipped with optical, spectroscopic, microfluidic, engineering and process control instruments.

Alison Nordon visited Brian's lab in February while Sergey was there. Together they discussed the current work as well as future opportunities. Sergey comments on his trip: "We studied mixing phenomena on a micro-scale and explored the ways to further improve the quality of Raman spectra collected from the micro-channels and capillaries. I found this trip interesting and highly useful for my studies. I have achieved a much better understanding of the processes occurring in the micro-channels and

assembled a system with improved sensitivity and

reduced background on the collected Raman spectra owing to a specially designed optical interface between the probe and the capillary. The separation of the measurement site from the microreactor was demonstrated as a solution to all the technical difficulties that I encountered in Hull. The combined results of these two projects can lead to development of a universal Raman system for real-time analysis for microfluidics. These trips were an incredible experience in my life. I have mastered new skills and obtained new knowledge in optics, microfluidics and data processing, I met clever and interesting people, learnt how to work in a team and how research is organised and managed in different parts of the world. These visits increased my motivation and fascination for scientific research and developed

the understanding of how people collaborate on projects. I would like to thank all my



Sergey, Brian Marquardt and his team (Seattle)

colleagues for continuous help and guidance. I am also grateful to Mac Robertson scheme, CPACT, RSC, University of Strathclyde, University of Hull, and University of Washington for funding my trips".